











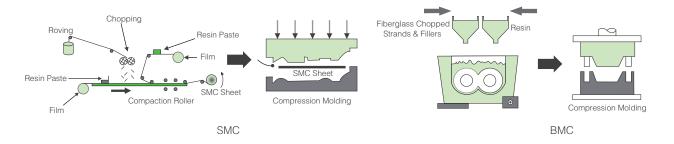




# **Compression Molding**

Compression molding process is a mass production method where resin, additives and fiberglass reinforcements are mixed & heated to reach a certain viscosity, and compressed under specified temperature & pressure, and cured to form the parts.

Compression molding products include SMC (Sheet Molding Compound) and BMC (Bulk Molding Compound).



## **Fiberglass Products for Compression Molding**

## **SMC** Roving

#### [ Description ]

SMC roving is coated with silane-based sizing and compatible with UP, VE resins.

SMC products have excellent electrical property, high corrosion resistance, light weight, easy & flexible for engineering design, as well as equivalent mechanical properties with some metals, and are widely used to produce parts for automotive, construction, electrical & electronic industries.



#### [ Properties ]

- O Consistent linear density
- O Low static & fuzz
- Good dispersion
- © Excellent molding flow-ability

#### [ Identification of Product Code ]

Eg. ERS 240 – T959

E: E-glass

RS: Assembled/Multi-end Roving 240: Linear Density 2400tex

T959: Sizing & Product Code

#### [ Products ]

Product Code	Markets Recommended	Application Features	Typical Products
T959	Global	Structural Products & General Purpose Pigment-able Products	Auto Parts, Electrical / Instrumental Casings, Door Skins
T949QZ	Asia-Pacific	Structural Products	Auto Parts, Rail Transportation Parts, Building Panels
T951	N & S America	Structural Products	Auto Parts
T949K	Asia-Pacific	Highly Hydrolysis Resistant & Pigment-able Products	Bathtubs, Ceiling Tiles
T955	N & S America	Class A Surface	High-end Car/Truck Exterior Parts
T949CP	Global	Even Sheet Density	Auto Headliners

# **Chopped Strands for BMC**

### [ Description ]

BMC chopped strands is coated with silane-based sizing and compatible with UP, VE & PF resins.

BMC products have excellent electrical & mechanical property, high heat insulation, good chemical corrosion resistance and are widely used to produce parts for instrument, machinery, chemical equipments, construction, transportation, electrical / electronic industries



### [ Properties ]

- High strand integrity and low fuzz
- Excellent flow-ability and easy control of glass loading
- Good heat resistance

#### [ Identification of Product Code ]

Eg. EC 11 – 4.5 – T437F

E: E-glass

C: Chopped Strands

11: Filament Diameter 11 μ m4.5: Chopped Length 4.5mmT437F: Sizing & Product Code

#### [ Products ]

Product Code	Application Features	Resin Compatible	Typical Products
T437F	White Color	LID VE	White Products, eg, Sanitary Ware, Ceiling Tiles, etc.
Т437Н	Highly Pigment-able Products; High Impact Resistance; Multi-process Compatible	UP, VE	Auto Parts, Electrical Components, Building Materials
T440	Easy Dispersion; High Composite Strength	PF	Friction Products, Electrical Components
T441	High Strand Integrity & Flow-ability		



File angles a Calutions to Disco 9 Tarly	Filament Winding; Centrifugal Casting
Fiberglass Solutions to Pipes & Tanks -	Direct Roving for Filament Winding, Chop Roving, Chopped Strand Mat, Woven Roving, Axial Tape, Knitted Mat, Surface Mat, Hobas Roving
Fil. I O I II O M I I	Spray-up; Hand Lay-up
Fiberglass Solutions to Open Molding -	Spray-up Roving, CSM, Woven Roving Combo Mat, Knitted Mat, Surface Mat
Fiberglass Solutions to Pultrusion	Pultrusion
Tiberglass Solutions to Fulliusion	Direct Roving for Pultrusion, Knitted Mat, Surface Mat
Fiberglass Solutions to Continuous	Continuous Panel Molding
Panel Molding	Continuous Panel Roving, Chopped Strand Mat
Fiberglass Solutions to Compression	SMC/BMC Compression Molding
Molding	SMC Roving, Chopped Strands for BMC
Fibernales Devices for Make 9 February	Weaving Mat Production
Fiberglass Roving for Mats & Fabrics –	Direct Roving for Multi-axial Fabrics, Direct Roving for Geo-grids, Direct Roving for Fabrics, Roving for Mat
Fil. 1. 0.1.: 1. Th. 1.::	Extrusion & Injection; LFT (Long Fiber Thermoplastic): LFT-G and LFT-D GMT (Glass Mat reinforced Thermoplastics)
Fiberglass Solutions to Thermoplastics	Continuous Roving for Thermoplastics, Chopped Strands LFT Roving, GMT Roving
Fiberaless Colutions to Wind Engrav	Prepreg (Pre-forming); Vacuum Infusion (Vacuum Bagging); Hand Lay-up
Fiberglass Solutions to Wind Energy	Multi-axial Fabrics for Wind Energy, PP Core Mat
Floodragic Ollaskastical Filographs a Venna	
Electronic & Industrial Fiberglass Yarns -	
Electronic Eiberglass Eabrics	
Electronic Fiberglass Fabrics	



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